

ghp AAL

Dart Aerospace Ltd.

Date: Monday, 30/06/2008 12:32:41 PM  
User: Linda Lacelle

# Process Sheet











<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	HARNESS ASSEMBLY
<b>Job Number</b> :	40139		
<b>Estimate Number</b> :	12859		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412702111B
<b>This Issue</b> :	30/06/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	ICA D412-702 P79 R3
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38308	<b>Drawing Revision</b> :	3
<b>Written By</b> :	<u>W</u>	<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>W</u>	<b>Due Date</b> :	07/07/2008
<b>Comment</b> :	: est rev A 07.05.11 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM		

(+2)  
2/ Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D35701	Bracket
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) BRACKET batch: <u>B32344</u>		
2.0	D3579047	Shoulder Harness
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) SHOULDER HARNESS RH batch: <u>B33102</u>		
3.0	MS24694S50	Screw
 		
Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Screw batch: <u>M107393</u>		
4.0	AN960JD10L	Washer
 		
Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Washer batch: <u>M104865</u>		
5.0	MS21042L3	Nut
 		
Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Nut batch: <u>M107665</u>		

EB08/07/01

EB08/07/01

EB08/07/01

EB08/07/01

EB08/07/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 40139

Part Number: D412702111B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

EB08/07/01 (2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/01 (+2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-111B CHG001

Location: 249

PPP Rev:

8/2/1

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/02

Job Completion



MF 08-07-02

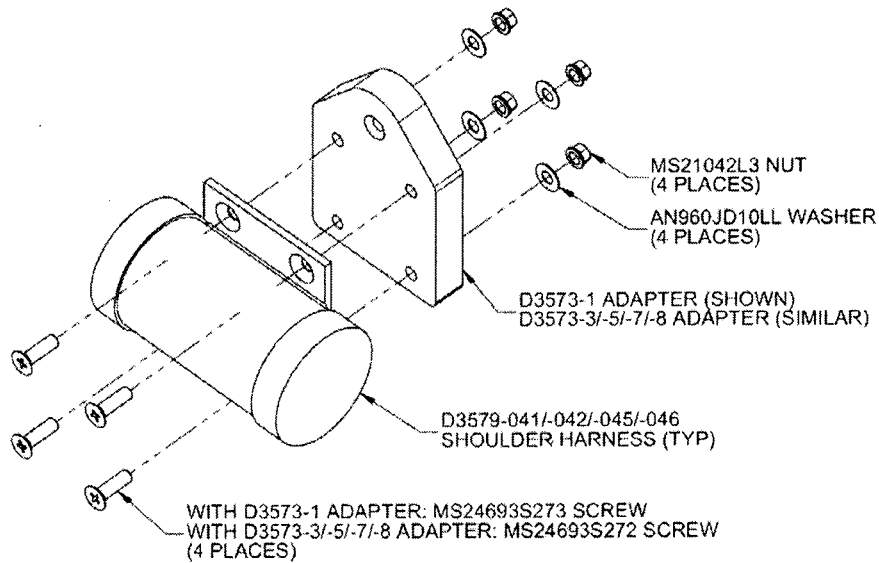
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

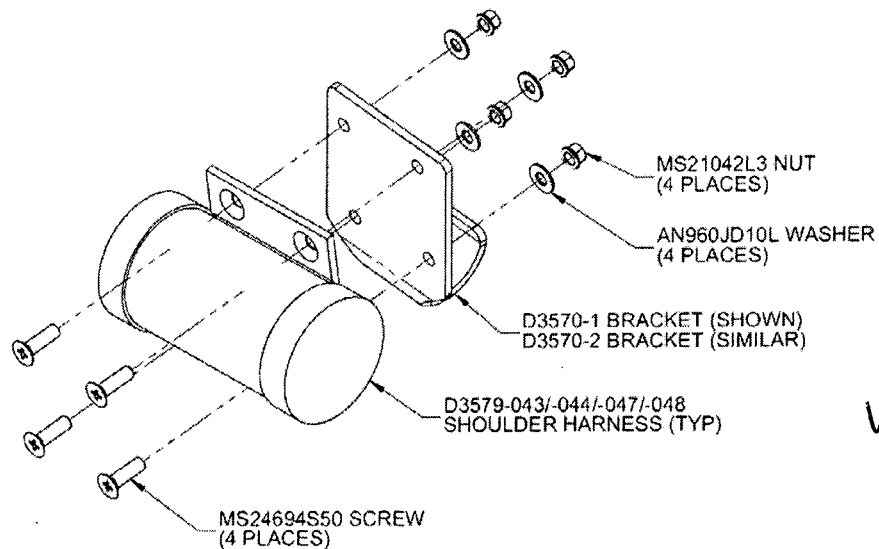
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

WLO  
40139

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries